UCDAVIS

SUSTAINABLE TRANSPORTATION ENERGY PATHWAYS

An Institute of Transportation Studies Program





Andrew Burke Hengbing Zhao

5/23/2017

Outline of the Presentation

- Status of fuel cell truck demonstrations
- The Fuel cell truck drivelines
- Hydrogen fuel consumption
- Compressed gas hydrogen storage on the trucks
- Cryo-compressed hydrogen storage on the trucks
- Hydrogen refueling stations along highways
- Technical and cost challenges





Fuel cell truck demonstrations

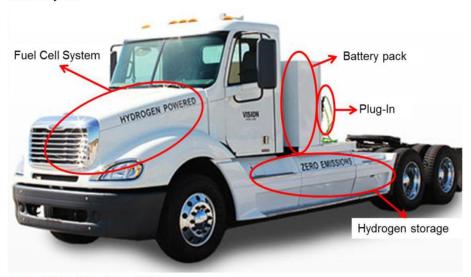
- Drayage trucks at ports (ex. TransPower)
- Refuse trucks
- Tyrano (Vison Motor Corp.)
- Nikola One (Nikola Motor Corp.)
- Project Portal (Toyota)





Vision's Tyrano

Vision's Tyrano



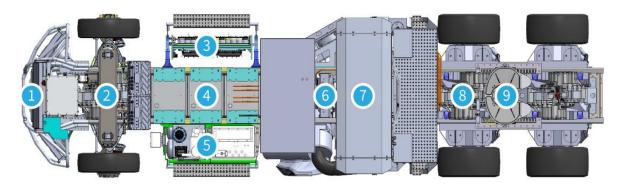
Source: Vision Motor Corp., 2012.







Nikola One



Nikola One Drivetrain Arrangement (Source: nikolamotor.com)

- 1 front radiator assembly; 2 front motor gearbox; 3 power electronics; 4 battery storage system;
- (5) chiller and air tanks; (6) fuel cell; (7) hydrogen fuel system; (8) rear motor gearbox; (9) 5th wheel





Hydrogen Fuel Cell Electric Trucks

Specification & performance comparison of Tyrano and Nikola One

| Fuel Cell Trucks | Tyrano | Nikola One |
|-------------------------|---|---|
| Motor | 320 kW | 2 motors with power up to 1000 hp |
| Fuel Cell | 65 kW | 300 kW |
| Battery | 130 kWh | 320 kWh |
| Hydrogen Fuel | 20 kg Compressed hydrogen at 350 bar | Not available (estimated 100 kg) in compressed or liquid hydrogen |
| | | form |
| Refuel Time | 10-15 min. at 430 bar | 15 minutes (Nikola Stations) |
| Charging Port | Level 2 | DC Fast |
| Range | 200 miles | 800 - 1,200 miles |
| Weight | Not available | 2,000 lbs lighter than a diesel truck |
| Application | Class 8 short haul semi day cab | Class 8 long haul semi sleeper cab |

Toyota fuel cell truck Project Portal Port of LA/LB



Two Mira fuel cells (230kW), 12 kWh battery, 300 kW motor (est.), 200 mile range fully loaded, 25 kg H2 (est.)





Inputs for the simulations

Class 8 Truck Inputs (33,000 - 80,000 lbs)

| Component | Model Characteristics |
|--|------------------------------------|
| Aero Drag Coefficient (Cd) | 0.6 |
| Frontal Area (A: m2) | 10 |
| Tire Rolling Resistance (eta) | 0.0065 |
| Curb Weight Including Empty Trailer (kg) | 15,700 |
| Gross Vehicle Weight Rating (kg) | 25,400 kg * |
| Transmission 10 Speed efficiency | 98% |
| Axle Efficiency | 98% |
| Electrical Accessories | 4 kW |
| Motor Efficiency | 94% |
| Inverter Efficiency | 99% |
| Average mileages | 500 miles/day 90,000 miles/year |

^{* 70%} of the rated load of 36,280 kg





Hydrogen consumption of long haul fuel cell trucks

Long haul (highway) trucks

2030

| Long haul* | mi/gal | | | | |
|-----------------------|----------|------------------------|-----------|-----------|----------------------|
| | gasoline | | kgH₂ for | kgH₂ for | kgH ₂ for |
| Driving cycles | equiv. | mi/kgH ₂ ** | 100 miles | 300 miles | 500 miles |
| GEM65 | 8.9 | 8.5 | 13.07 | 39 | 65 |
| GEM55 | 9.4 | 9.0 | 12.35 | 37 | 62 |
| HHDT-CR | 9.9 | 9.45 | 11.76 | 35 | 59 |
| 65mph const | 8.8 | 8.4 | 13.23 | 40 | 66 |

^{*} C_D = .55, A_F = 9.5, wt. = 29500 kg, f_r = .0055, 1.5 kW access. load

2050

| Long haul * | mi/gal | | | | |
|-----------------------|----------|------------------------|-----------|-----------|-----------|
| | gasoline | | kgH₂ for | kgH₂ for | kgH₂ for |
| Driving cycles | equiv. | mi/kgH ₂ ** | 100 miles | 300 miles | 500 miles |
| GEM65 | 9.2 | 8.78 | 12.66 | 38 | 63 |
| GEM55 | 10.1 | 9.64 | 10.37 | 31 | 52 |
| HHDT-CR | 10.9 | 10.41 | 10.67 | 32 | 53 |
| 65mph const | 9.3 | 8.8 | 11.36 | 34 | 57 |

^{*} C_D = .45, A_F = 9.5, wt. = 29000 kg, f_r = .005, 1.5 kW access. load





Comparisons of energy use with FC and other drivelines

Highway driving at 65 mph

Long haul truck

| powertrain | mi/galD | Ratio |
|------------|---------|-------|
| Diesel | 8.2 | 1.0 |
| H2FC | 9.9 | 1.21 |
| | | |

Intercity bus

| powertrain | mi/galD | Ratio |
|------------|---------|-------|
| Diesel | 10.1 | 1.0 |
| H2FC | 16.9 | 1.7 |
| EV | 26.1 | 2.6 |
| | | |

HD pickup truck

| powertrain | mi/galD | Ratio |
|---------------|---------|-------|
| Diesel | 23.5 | 1.0 |
| Hybrid diesel | 31 | 1.3 |
| H2FC | 38.7 | 1.7 |
| EV | 82.7 | 3.5 |
| | | |



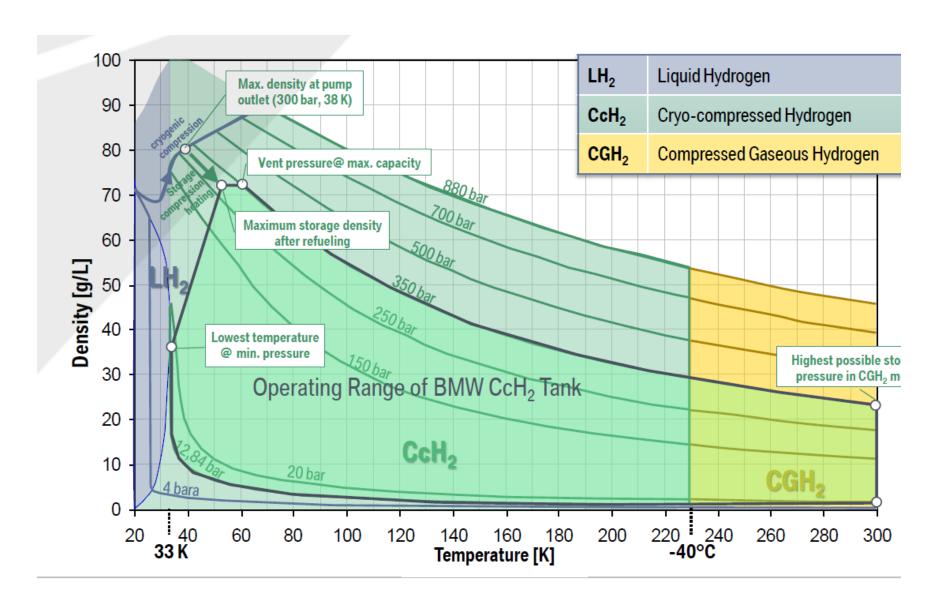


Hydrogen storage on-board the truck

- Compressed gas 5-10 kpsi
- Liquid (23 deg K, 4 atm.)
- Cryo-compressed (38 deg K, 300 atm.)











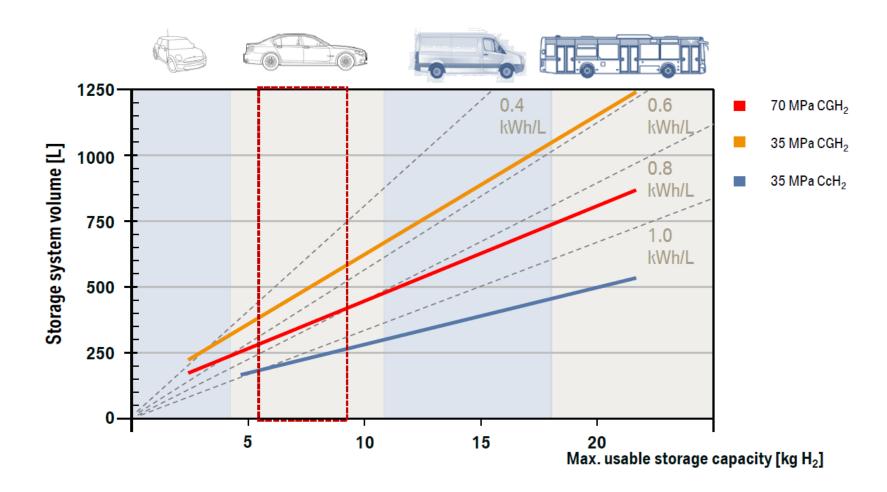
CRYO-COMPRESSED HYDROGEN STORAGE. SYSTEM LAYOUT – BMW PROTOTYPE 2011.

| Modular Super-insulated Pressure Vessel (Type III) | | | |
|---|---|--|--|
| Max. usable capacity | CcH ₂ : 7.8 kg (260 kWh) CGH ₂ : 2.5 kg (83 kWh) | + Active tank pressure control + Load carrying vehicle body integration | |
| Operating pressure | ≤350 bar | + Engine/fuel cell waste heat recovery | |
| Vent pressure | ≥ 350 bar | MLI insulation (Type III) Defication | |
| Refueling pressure | CcH ₂ : 300 bar CGH ₂ : 320 bar | Refueling line Shut-off valve | |
| Refueling time | < 5 min | Suspension | |
| System volume | ~ 235 L | | |
| System weight (incl. H ₂) | ~ 145 kg | Vacuum enclosure Intank heat | |
| H ₂ -Loss (Leakagel max. loss rate l infr. driver) | << 3 g/day 3 – 7 g/h (CcH ₂) < 1% / year | exchanger Coolant heat exchanger Secondary vacuum exchanger Secondary vacuum module (shut-off/saftey valves) (control valve, regulator, sensors) | |





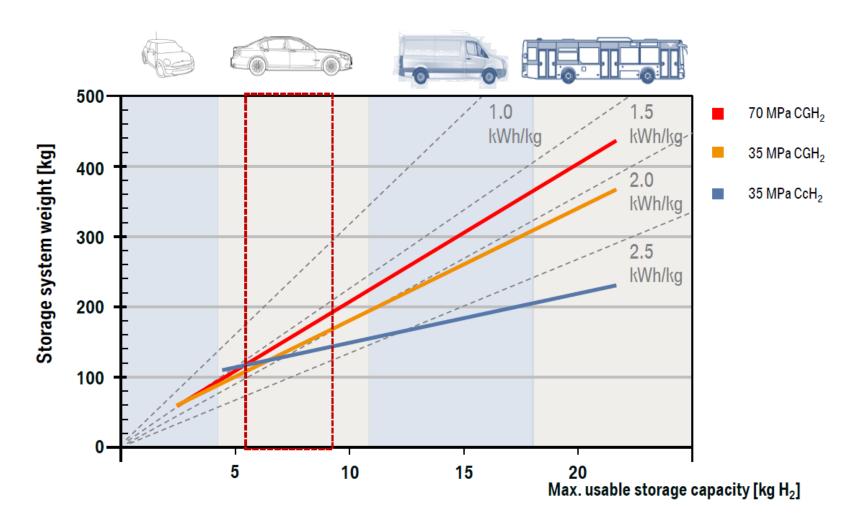
BMW CRYO-COMPRESSED HYDROGEN STORAGE. STORAGE SYSTEM VOLUME COMPARISON.







BMW CRYO-COMPRESSED HYDROGEN STORAGE. STORAGE SYSTEM WEIGHT COMPARISON.







Hydrogen storage technology comparisons (DOE)

Current status of hydrogen storage technologies [Stetson, 2016]

| Storage Targets | Gravimetric kWh/kg (kg H ₂ /kg system) | Volumetric kWh/L (kg H ₂ /L system) | Costs \$/kWh (\$/kg H ₂) |
|-----------------|--|---|--|
| 2020 | 1.8 | 1.3 | \$10 |
| | (0.055) | (0.040) | (\$333) |
| Ultimate | 2.5 | 2.3 | \$8 |
| | (0.075) | (0.070) | (\$266) |

| Projected H ₂ Storage System Performance (5.6 kg H ₂ usable) | Gravimetric kWh/kg (kg H ₂ /kg system) | Volumetric kWh/L (kg H ₂ /L system) | Costs* \$/kWh (\$/kg H ₂) |
|---|--|---|---|
| 700 bar compressed (Type IV, | 1.4 | 0.8 | \$15 |
| Single Tank) | (0.044) | (0.024) | (\$500) |
| Metal Hydride (NaAlH ₄ /Ti) | 0.4 | 0.4 | \$43 |
| | (0.012) | (0.012) | (\$1,432) |
| Sorbent (MOF-5, 100 bar, | 1.3 | 0.7 | \$16 |
| MATI, LN2 cooling) | (0.04) | (0.020) | (\$533) |
| Chemical Hydrogen Storage | 1.4 | 1.3 | \$17 |
| (AB-50 wt.%) | (0.043) | (0.040) | (\$566) |

^{*} projected at 500,000 units per year (light-duty vehicles)





Comparisons of the various hydrogen storage technologies with the DOE goals

| Storage of 25kgH2 useable | Compressed gas (350 atm.) | Cryo-compressed BMW) | DOE goals |
|---------------------------|---------------------------|----------------------|---------------|
| Weight (kg) | 500 | 250** | |
| Volume (L) | 988 | 607** | |
| | | | 2020 ultimate |
| kgH2/kg syst. | .050 (.044)* | .100 | .055 .075 |
| KgH2/L syst. | .025 (.024)* | .041 | .04 .07 |
| | | | |

^{*}present status from DOE





^{** 3400} Wh/kg, 1400 WH/l

Vehicle Component Cost (2025)

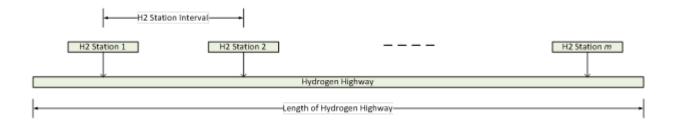
| Fuel_Cell_Cost | 80 | \$/kW |
|-------------------|-----|---------|
| H2_Storage_Cost | 500 | \$/kgH2 |
| Battery_Cost | 300 | \$/kWh |
| Motor_Cost | 15 | \$/kW |
| Motor_Ctrl_Cost | 10 | \$/kW |
| WPT_Receiver_Cost | 25 | \$/kW |

Projected Truck Cost for 2025

| Ţ. | Conv. | H2 Fuel | Catenary | Dynamic |
|-------------------------------|-----------|-----------|-----------|-----------|
| Long-Haul Trucking Technology | Diesel | Cell | Electric | Charging |
| Glider | \$95,539 | \$95,539 | \$95,539 | \$95,539 |
| Engine | \$21,881 | | | |
| Aftertreatment | \$15,750 | | | |
| Transmission | \$8,549 | \$2,000 | \$2,000 | \$2,000 |
| Fuel cell | | \$24,000 | | |
| Hydrogen storage | | \$36,000 | | |
| Battery | | \$15,000 | \$30,000 | \$30,000 |
| Active pantograph & converter | | | \$6,500 | |
| wireless charge receiver | | | | \$8,000 |
| Motor and controller | | \$8,750 | \$8,750 | \$8,750 |
| Truck Cost | \$141,719 | \$181,289 | \$142,789 | \$144,289 |







Infrastructure Cost for a 500-Mile Zero-Emission Highway Section

| | | U 1U | ingrittay occurri | - |
|---|--------|---------------|-------------------|-----------------|
| | Conv. | | Catenary | Dynamic |
| Long-Haul Highway Trucking | Diesel | Hydrogen | Electric | Inductive |
| Technology Scenarios | Truck | Highway | Highway | Charge Highway |
| Diesel station capital cost (\$) | 0 | | | |
| Traction power distribution system | | | | |
| Catenary system (\$/route mile) | | | 4,600,000 | |
| Dynamic wireless charger (\$/route | | | | |
| mile) | | | | 6,400,000 |
| Hydrogen refueling stations (based on \$21.8M /sta. for a | | | | |
| 3000kgH₂/da. station) | | 672,530,000 * | | |
| Daily fuel/electricity demand (DGE) | 98,924 | 75,908 | 157,083 | 181,107 |
| Daily h2 demand (kg) \$4/kg H2 | | 370, 200 | | |
| Daily electricity demand (kWh) | | | 6,377,551 | 7,352,941 |
| Total Electric power demand (kW) | | | 261,643 | 301,659 |
| Substation power rating (kW) | | | 20,931 | 24,133 |
| No. of Fuel Stations/Electrified Zones | 10 | 10 | 13 | 13 |
| Daily Station Diesel Supply | | | | |
| (gallon/station) | 9,892 | | | |
| Daily Station H2 Supply (kg/station) | | 9,255 | | |
| Electric Power Demand | | | | |
| (kW/electrified zone) | | | 20,931 | 24,133 |
| Infrastructure Cost (500 route miles) | \$0 | \$673,661,680 | \$1,150,000,000 | \$1,600,000,000 |

^{*}assumed base cost \$20M for a 3000 kgH2/day station





Technical and cost challenges

Fuel cell

- Reduce cost (\$/kW)
- Increase durability at high loads to at least 20,000 hr.

Hydrogen storage on board truck

- Increase kgH2/L to at least .05
- Increase cycle life to at least 3000 (full to empty)
- Reduce cost to at least \$300/kgH2

Long haul truck

- Integration of electric drive, hydrogen storage, and power battery into the tractor/cab
- Reduce the cost of the fuel cell truck to be comparable to the diesel truck of the same range





Technical and cost challenges

Hydrogen refueling stations

- Increase dispensing capability to 9000 kgH2/day and rate of dispensing to 20-25 kgH2/min
- Store 40,000-50,000 kgH2 at the station or provide for on-site generation to meet H2 demand
- Store/dispense H2 as liquid and/or cryo-compressed gas
- Reduce cost of on-site storage and on-site generation





Conclusions – Fuel cells in trucks

Near term

Urban, regional applications-drayage at ports, delivery, etc., range less than 200 miles

Longer term

General long haul freight applications, range up to at least 500 miles, to replace diesel trucks



